

# **EMGZ491 and EMGZ492**

## **PLC Examples**

Quick Start Guide for PROFINET, EtherNet/IP and EtherCAT

Program version 2.1

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Autor

Thomas Ziörjen

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# Simatic PROFINET

## Setting up the project

- Copy the project to the PC on which the Simatic development software is installed.
- Open the example project EMGZ49x\_PN\_Vy\_y (x stands for the utilized device, y stands for the example program version).
- Give the EMGZ491 or EMGZ492 the device name **emgz491** or **emgz492** and an IP-address that suits your network.
- Check if the EMGZ491 or EMGZ492 has got the assigned IP-address by open the web interface with the web browser.

## Using of the example program

- Check the module hardware configuration and change it if it doesn't match.
- Open the following variable tables:
  - EMGZ491\_Read\_Data or EMGZ492\_Read\_Data
  - EMGZ491\_Write\_Input\_Par or EMGZ492\_Write\_Input\_CH\_A and EMGZ492\_Write\_Input\_CH\_B
  - EMGZ491\_Write\_Output\_Par or EMGZ492\_Write\_Output\_Par
  - EMGZ491\_Calibrate or EMGZ492\_Calibrate
- Arrange the windows similar to the shown screenshot for the particular device.
- Follow the numbers ascending on the screenshot.

## Adaptation of the module address

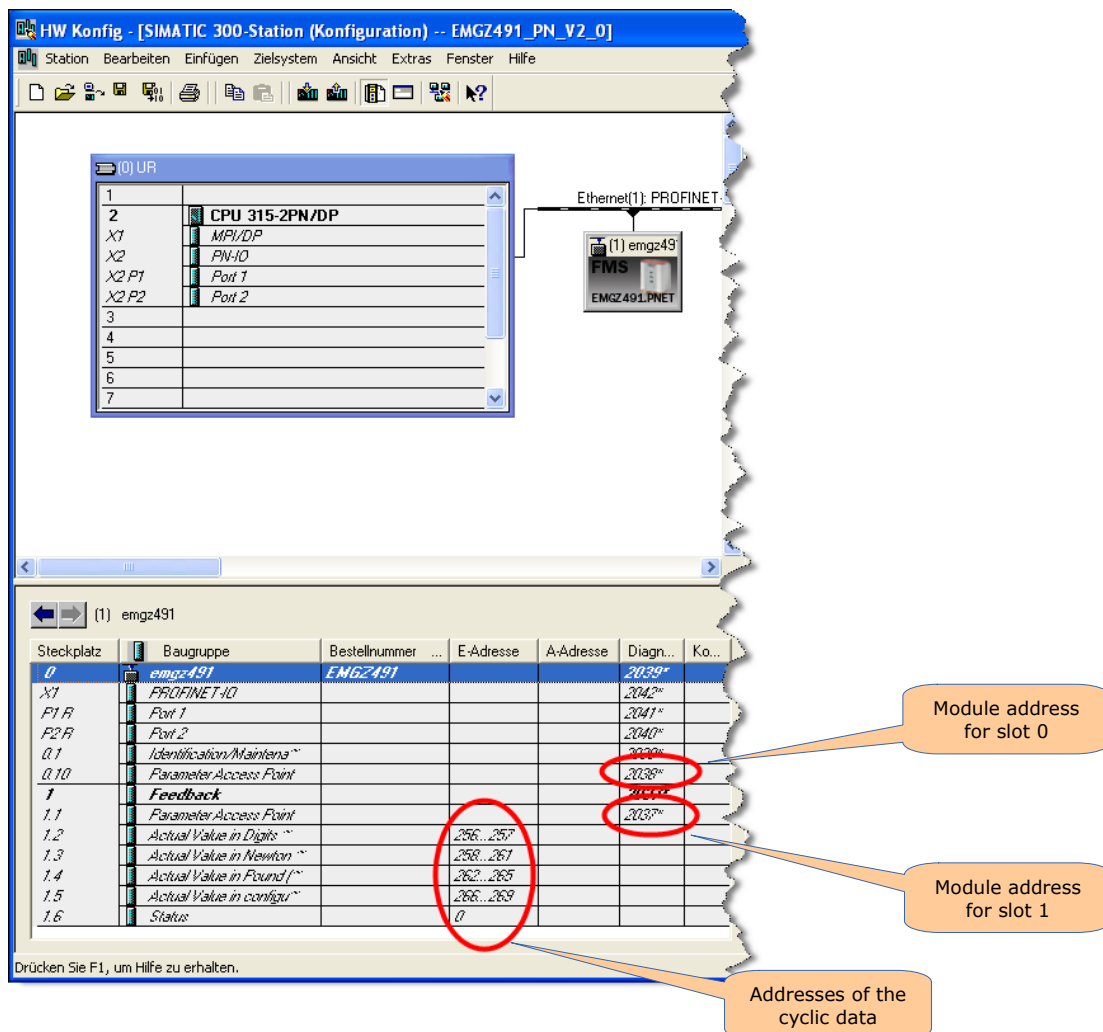
By default, the example programs use the addresses shown in the below dialogs. Make sure that they are set accordingly.

The address for slot 0 gives access to the EMGZ49x output parameters.

The address for slot 1 gives access to the EMGZ49x configuration parameters as well as to the cycle data.

Make sure that the input addresses for the cyclic data are also set correctly.

### EMGZ491

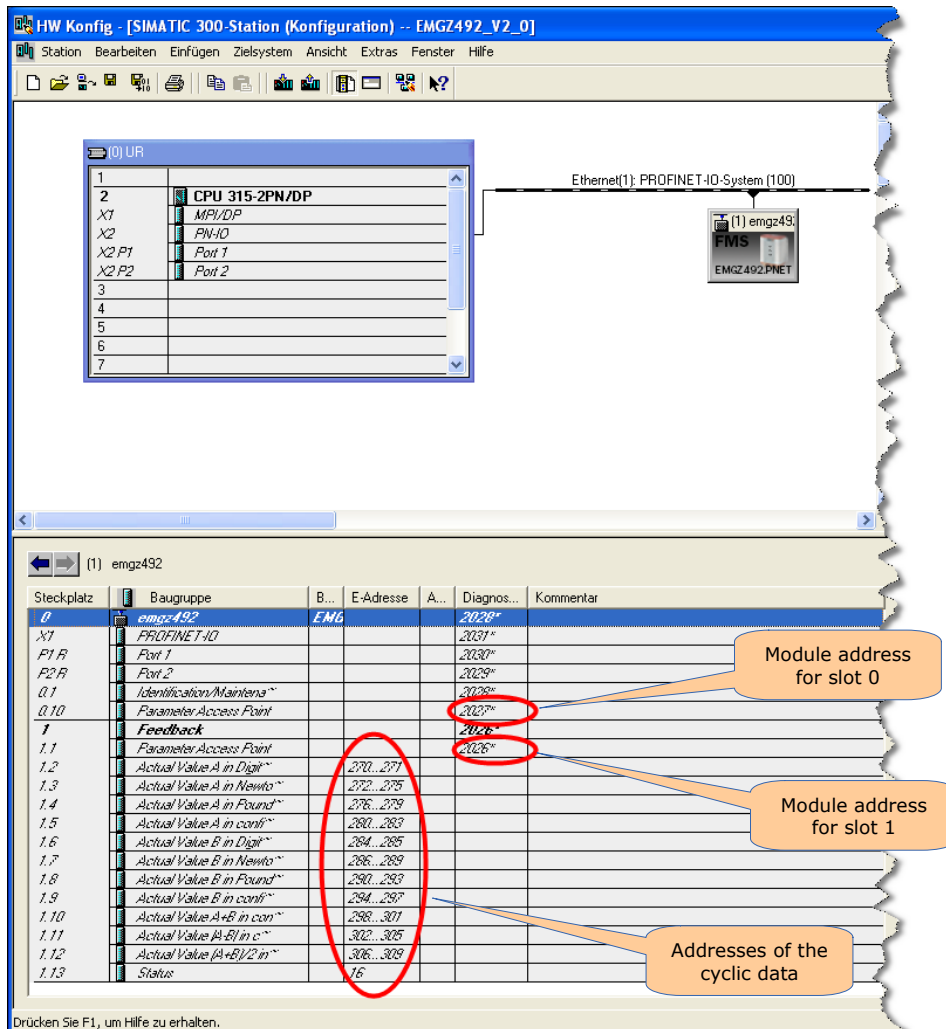


The screenshot displays the SIMATIC Manager HW Config interface for a SIMATIC 300-Station. The rack configuration shows a CPU 315-2PN/DP in slot 2 and an EMGZ491 module in slot 0. The detailed configuration for the EMGZ491 module is shown below, with the following data:

Steckplatz	Baugruppe	Bestellnummer	E-Adresse	A-Adresse	Diagn...	Ko...
0	emgz491	EMGZ491			2039*	
X1	PROFINET-IO				2042*	
P1 A	Port 1				2041*	
P2 A	Port 2				2040*	
0.1	Identification/Maintena...				2039*	
0.10	Parameter Access Point				2038*	
1	Feedback				2037*	
1.1	Parameter Access Point				2037*	
1.2	Actual Value in Digits ~		266...267			
1.3	Actual Value in Newton ~		268...269			
1.4	Actual Value in Pound f~		262...265			
1.5	Actual Value in configu~		266...269			
1.6	Status		0			

Callouts indicate the following addresses:

- Module address for slot 0: 2039\*
- Module address for slot 1: 2038\*
- Addresses of the cyclic data: 266...269



# Screenshot for the EMGZ491

**1** Select the window EMGZ491\_Read\_Data and start the cyclic read process.

**2** Click the send button to transfer changed data to the EMGZ491. Make previously sure the correct window is selected.

**3** Cyclic force values and parameters will be live updated when they are changing.

**4** Change a parameter as needed.

**5** To write a parameter to the EMGZ491 the according flag must be set to **true**, and the send button **2** must be clicked. Make sure only one write flag is set at the time.

**6** To set the offset the flag must be set to **true**, and the send button **2** must be clicked. Make sure only one write flag is set at the time.

**7** To calibrate the EMGZ491 enter the **weight** in mN, set the flag **true**, and click the send button **2**. Make sure only one write flag is set at the time.

Operand	Symbol	Symbolkommentar	Anzeigeformat	Statuswert	Steuervwert
1	DB4.DBB 0	"WRITE_PARAM"...	DEZ	0	0
2	DB4.DBX 1.0	"WRITE_PARAM"...	DEZ	false	false
3	DB4.DBW 2	"WRITE_PARAM"...	DEZ	-55	-55
4	DB4.DBX 4.0	"WRITE_PARAM"...	DEZ	false	false
5	DB4.DBW 6	"WRITE_PARAM"...	DEZ	2111	2111
6	DB4.DBX 8.0	"WRITE_PARAM"...	DEZ	false	false
7	DB4.DBW 10	"WRITE_PARAM"...	DEZ	L#123000	L#123000
8	DB4.DBX 14.0	"WRITE_PARAM"...	DEZ	false	false
9	DB4.DBW 15	"WRITE_PARAM"...	DEZ	0	0
10	DB4.DBX 16.0	"WRITE_PARAM"...	DEZ	true	true
11	DB4.DBW 18	"WRITE_PARAM"...	DEZ	10	10
12	DB4.DBX 20.0	"WRITE_PARAM"...	DEZ	false	false

Operand	Symbol	Symbolkommentar	Anzeigeformat	Statuswert	Steuervwert
1	DB1.DBD 0	"FMS_ACYCLIC_DB"...	HEX	DW#16#000007F1	DW#16#000007F1
2	DB1.DBD 4	"FMS_ACYCLIC_DB"...	HEX	DW#16#000007F0	DW#16#000007F0
3	DB1.DBD 22	"FMS_ACYCLIC_DB"...	DEZ	L#1000000	L#1000000
4	DB1.DBD 26	"FMS_ACYCLIC_DB"...	DEZ	1	1
5	DB1.DBW 28	"FMS_ACYCLIC_DB"...	DEZ	100	100
6	DB1.DBD 8	"FMS_ACYCLIC_DB"...	DEZ	0	0
7	DB1.DBW 10	"FMS_ACYCLIC_DB"...	DEZ	-1311	-1311
8	DB1.DBW 12	"FMS_ACYCLIC_DB"...	DEZ	902	902
9	DB1.DBD 14	"FMS_ACYCLIC_DB"...	DEZ	L#1000000	L#1000000
10	DB1.DBD 18	"FMS_ACYCLIC_DB"...	DEZ	1	1
11	DB1.DBW 18	"FMS_ACYCLIC_DB"...	DEZ	330	330
12	DB1.DBD 18	"FMS_ACYCLIC_DB"...	DEZ	1341	1341
13	DB1.DBD 20	"FMS_ACYCLIC_DB"...	DEZ	L#201078	L#201078
14	DB1.DBD 22	"FMS_ACYCLIC_DB"...	DEZ	L#45204	L#45204
15	DB1.DBD 24	"FMS_ACYCLIC_DB"...	DEZ	L#201078	L#201078
16	DB3.DBD 14.2	"FMS_ACYCLIC_DB"...	DEZ	false	false
17	DB3.DBD 14.2	"FMS_ACYCLIC_DB"...	DEZ	false	false
18	DB3.DBD 14.2	"FMS_ACYCLIC_DB"...	DEZ	false	false
19	DB3.DBD 14.2	"FMS_ACYCLIC_DB"...	DEZ	false	false
20	DB3.DBD 14.2	"FMS_ACYCLIC_DB"...	DEZ	false	false
21	DB3.DBD 14.2	"FMS_ACYCLIC_DB"...	DEZ	false	false
22	DB3.DBD 14.2	"FMS_ACYCLIC_DB"...	DEZ	false	false
23	DB3.DBD 14.2	"FMS_ACYCLIC_DB"...	DEZ	false	false
24	DB3.DBD 14.2	"FMS_ACYCLIC_DB"...	DEZ	false	false
25	DB3.DBD 14.2	"FMS_ACYCLIC_DB"...	DEZ	false	false
26	DB3.DBD 14.2	"FMS_ACYCLIC_DB"...	DEZ	false	false
27	DB3.DBD 14.2	"FMS_ACYCLIC_DB"...	DEZ	false	false

Operand	Symbol	Symbolkommentar	Anzeigeformat	Statuswert	Steuervwert
1	DB4.DBD 28	"WRITE_PARAM"...	DEZ	L#1000000	L#1000000
2	DB4.DBX 32.0	"WRITE_PARAM"...	DEZ	false	false
3	DB4.DBD 33	"WRITE_PARAM"...	DEZ	1	1
4	DB4.DBX 34.0	"WRITE_PARAM"...	DEZ	false	false
5	DB4.DBW 36	"WRITE_PARAM"...	DEZ	100	100
6	DB4.DBX 38.0	"WRITE_PARAM"...	DEZ	false	false

Operand	Symbol	Symbolkommentar	Anzeigeformat	Statuswert	Steuervwert
1	DB4.DBX 20.1	"WRITE_PARAM"...	DEZ	false	false
2	DB4.DBD 22	"WRITE_PARAM"...	DEZ	L#1000000	L#1000000
3	DB4.DBX 26.0	"WRITE_PARAM"...	DEZ	false	false

# Screenshot for the EMGZ492

**1** Select the window EMGZ492\_Read\_Data and start the cyclic read process.

**2** Click the send button to transfer changed data to the EMGZ492. Make previously sure the correct window is selected.

**3** Change a parameter as needed.

**4** To write a parameter to the EMGZ492 the according flag must be set to **true**, and the send button **2** must be clicked. Make sure only one write flag is set at the time.

**5** To set the offset the flag must be set to **true**, and the send button **2** must be clicked. Make sure only one write flag is set at the time.

**6** To calibrate the EMGZ492 enter the **weight in mN**, set the flag **true**, and click the send button **2**. Make sure only one write flag is set at the time.

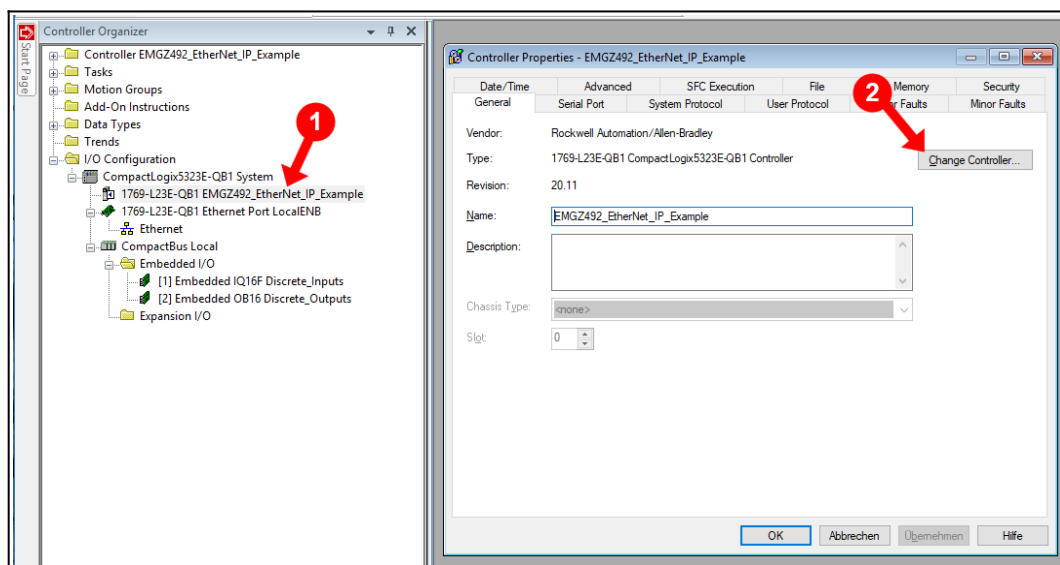
**7** Cyclic force values and parameters will be live updated when they are changing.

Operand	Symbol	Symbolkommentar	Anzeigeformat	Statuswert	Steuwert
<b>EMGZ492_Write_Input_CH_A -- EMGZ492_V2_0SIMATIC 300-Station/CPU 315-2PN/DP/S7-Programm(1)</b>					
1	//INPUT PARAMETERS EMGZ492				
// Slot 1 - Channel A					
3	DB4.DBB 0	"WRITE_PARAM"WRITE_OFFSET_A	DEZ	0	false
4	DB4.DBX 1.0	"WRITE_PARAM"WRITE_OFFSET_B	DEZ	-223	false
5	DB4.DBW 2	"WRITE_PARAM"WRITE_GAIN_A	DEZ	1000	false
6	DB4.DBX 4.0	"WRITE_PARAM"WRITE_GAIN_B	DEZ	1000	false
7	DB4.DBW 6	"WRITE_PARAM"WRITE_NOMINAL_FORCE_A	DEZ	1000000	false
8	DB4.DBX 8.0	"WRITE_PARAM"WRITE_NOMINAL_FORCE_B	DEZ	1000000	false
9	DB4.DBD 10	"WRITE_PARAM"WRITE_FILTER_ON_A	DEZ	1	false
10	DB4.DBX 14.0	"WRITE_PARAM"WRITE_FILTER_ON_B	DEZ	1	false
11	DB4.DBW 15	"WRITE_PARAM"WRITE_CUTOFF_FREQU_A	DEZ	10	false
12	DB4.DBX 16.0	"WRITE_PARAM"WRITE_CUTOFF_FREQU_B	DEZ	10	false
13	DB4.DBW 18	"WRITE_PARAM"WRITE_CUTOFF_FREQU_C	DEZ	10	false
14	DB4.DBX 20.0	"WRITE_PARAM"WRITE_CUTOFF_FREQU_D	DEZ	10	false
<b>EMGZ492_Write_Input_CH_B -- EMGZ492_V2_0SIMATIC 300-Station/CPU 315-2PN/DP/S7-Programm(1)</b>					
1	//INPUT PARAMETERS EMGZ492				
// Slot 1 - Channel B					
3	DB4.DBW 28	"WRITE_PARAM"WRITE_OFFSET_B	DEZ	0	false
4	DB4.DBX 30.0	"WRITE_PARAM"WRITE_OFFSET_C	DEZ	1000	false
5	DB4.DBW 32	"WRITE_PARAM"WRITE_GAIN_B	DEZ	1000	false
6	DB4.DBX 34.0	"WRITE_PARAM"WRITE_GAIN_C	DEZ	1000	false
7	DB4.DBD 36	"WRITE_PARAM"WRITE_NOMINAL_FORCE_B	DEZ	1000000	false
8	DB4.DBX 40.0	"WRITE_PARAM"WRITE_NOMINAL_FORCE_C	DEZ	1000000	false
9	DB4.DBW 41	"WRITE_PARAM"WRITE_FILTER_ON_B	DEZ	1	false
10	DB4.DBX 42.0	"WRITE_PARAM"WRITE_FILTER_ON_C	DEZ	1	false
11	DB4.DBW 44	"WRITE_PARAM"WRITE_CUTOFF_FREQU_B	DEZ	100	false
12	DB4.DBX 46.0	"WRITE_PARAM"WRITE_CUTOFF_FREQU_C	DEZ	100	false
<b>EMGZ492_Write_Output_Par -- EMGZ492_V2_0SIMATIC 300-Station/CPU 315-2PN/DP/S7-Programm(1)</b>					
1	//OUTPUT PARAMETERS EMGZ492				
// Slot 0					
3	DB4.DBB 53	"WRITE_PARAM"OUTPUT_VALUE	DEZ	1	false
4	DB4.DBX 54.0	"WRITE_PARAM"WRITE_OUTPUT_VALUE	DEZ	1	false
5	DB4.DBD 56	"WRITE_PARAM"WRITE_TENSION_MAX_OUTPUT	DEZ	1000000	false
6	DB4.DBX 60.0	"WRITE_PARAM"WRITE_TENSION_MAX_OUTPUT	DEZ	1000000	false
7	DB4.DBB 61	"WRITE_PARAM"WRITE_FILTER_ON	DEZ	1	false
8	DB4.DBX 62.0	"WRITE_PARAM"WRITE_FILTER_ON	DEZ	1	false
9	DB4.DBW 64	"WRITE_PARAM"WRITE_CUTOFF_FREQU_OUTPUT	DEZ	10	false
10	DB4.DBX 66.0	"WRITE_PARAM"WRITE_CUTOFF_FREQU_OUTPUT	DEZ	10	false
<b>EMGZ492_Calibrate -- EMGZ492_V2_0SIMATIC 300-Station/CPU 315-2PN/DP/S7-Programm(1)</b>					
1	//LOAD CE LS ADJUSTMENT EMGZ492				
// Sensor A					
3	DB4.DBX 20.1	"WRITE_PARAM"OFFSET_ADJUST_A	DEZ	1	false
4	DB4.DBD 22	"WRITE_PARAM"CALIBRATION_WEIGHT_A	DEZ	1000000	false
5	DB4.DBX 26.0	"WRITE_PARAM"WRITE_CAL_WEIGHT_A	DEZ	1000000	false
// Sensor B					
7	DB4.DBX 46.1	"WRITE_PARAM"OFFSET_ADJUST_B	DEZ	1	false
8	DB4.DBD 48	"WRITE_PARAM"CALIBRATION_WEIGHT_B	DEZ	1000000	false
9	DB4.DBX 52.0	"WRITE_PARAM"WRITE_CAL_WEIGHT_B	DEZ	1000000	false

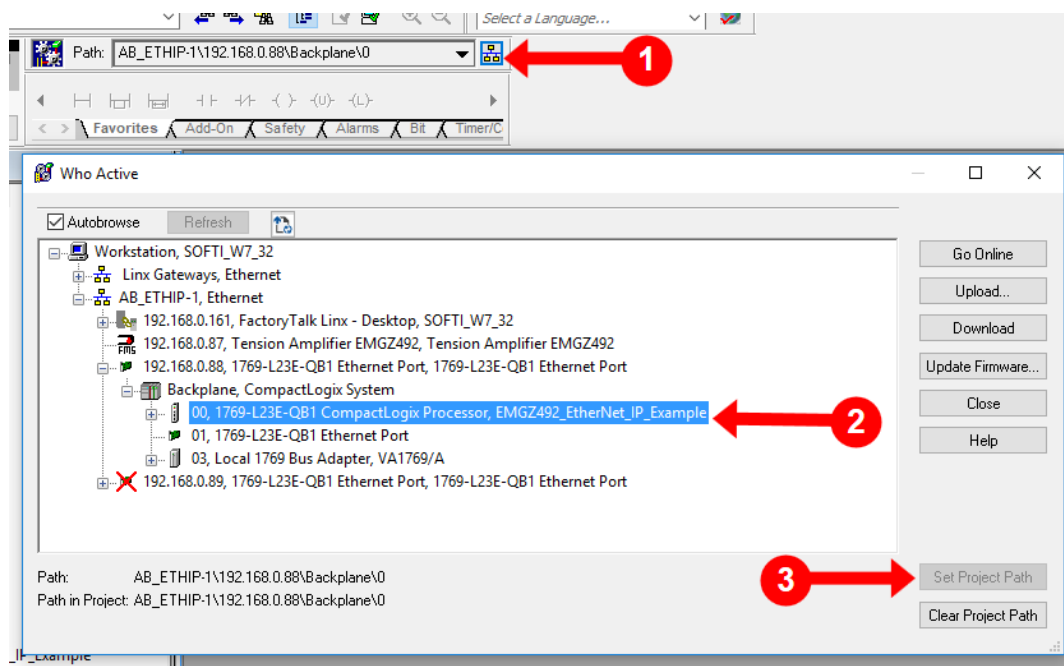
# RSLogix 5000 EtherNet/IP

## Setting up the project

- Copy the project to the PC on which the RSLogix 5000 development software is installed.
- Open the example project EMGZ49x\_EIP\_Vy\_y (x stands for the utilized device, y stands for the example program version).
- Change the controller that it matches your utilized controller.

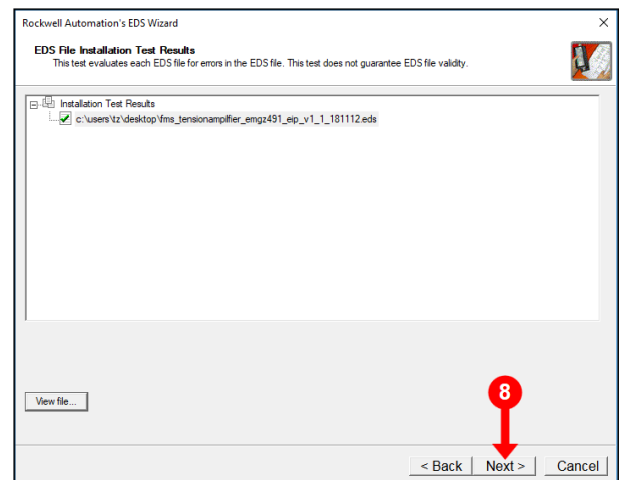
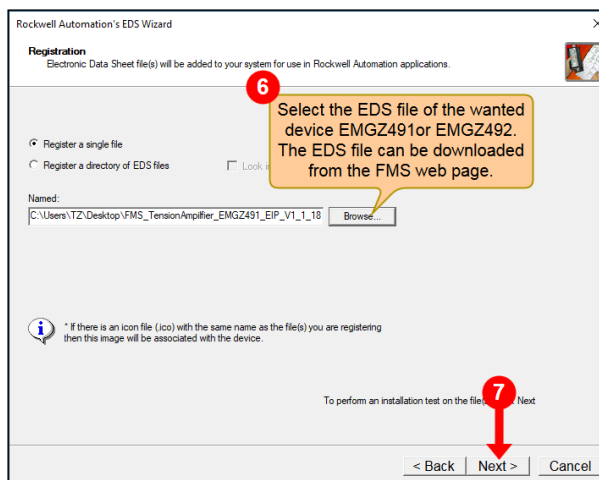
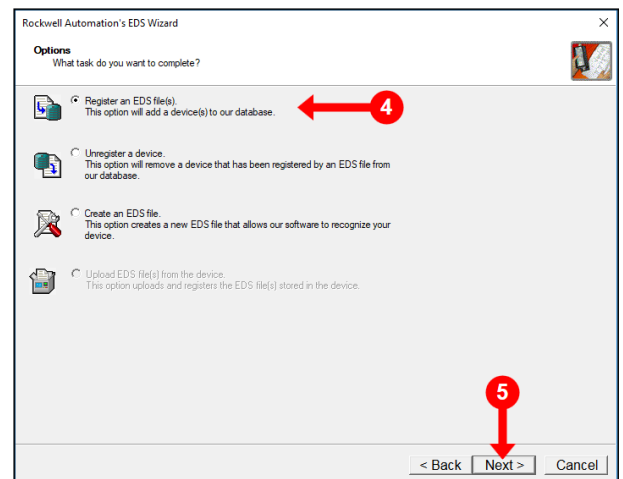
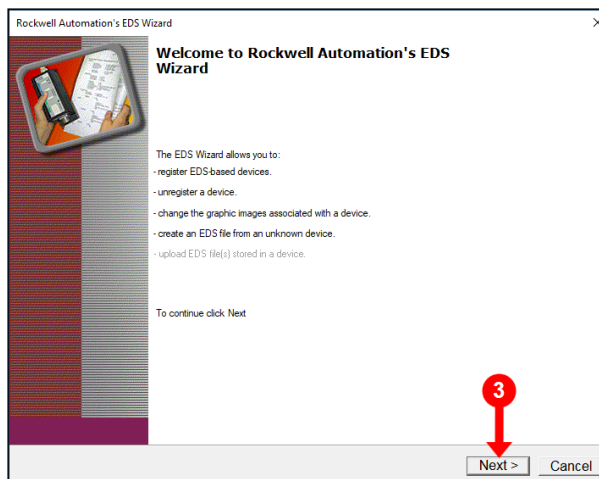
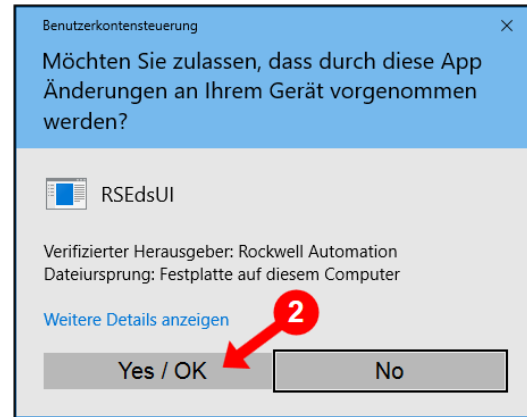
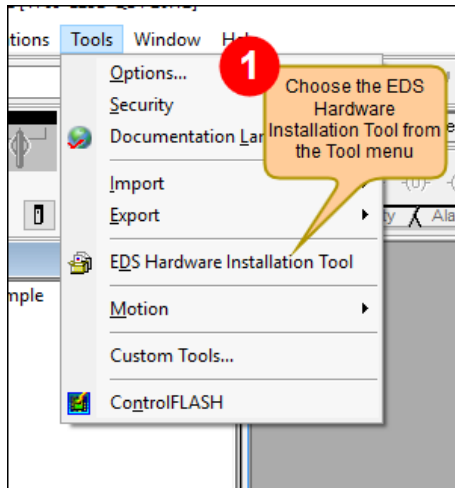


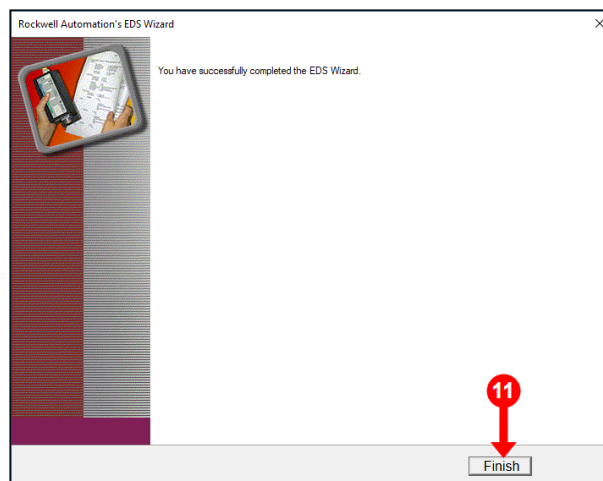
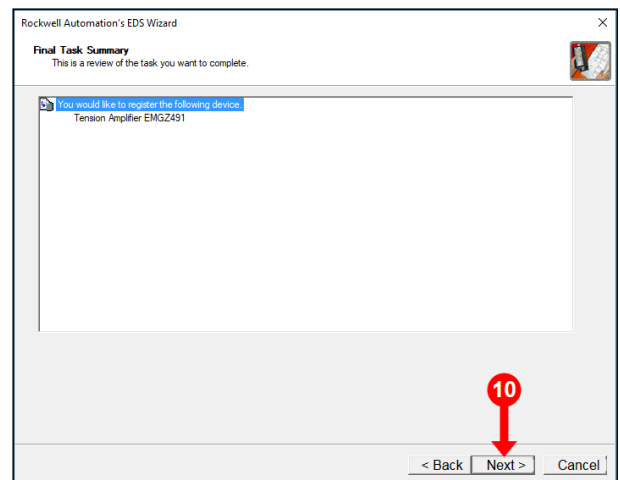
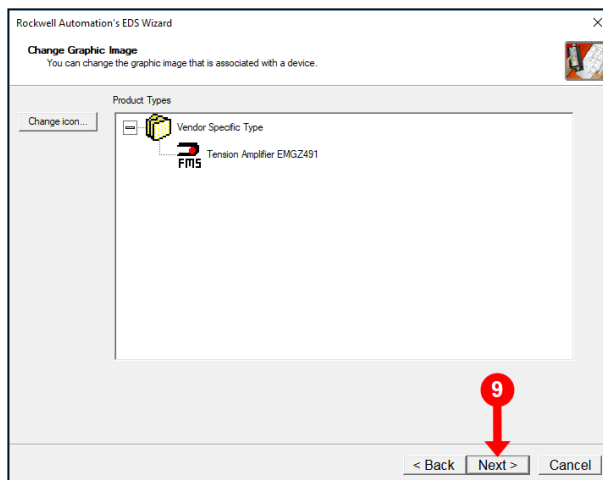
- Change the Path to the controller that you would like to use for the example program. If you have difficulty to change the path, use the Allen Bradley documentation for a further description.



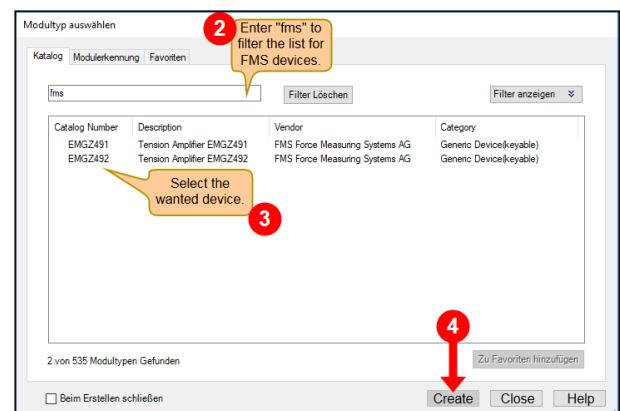
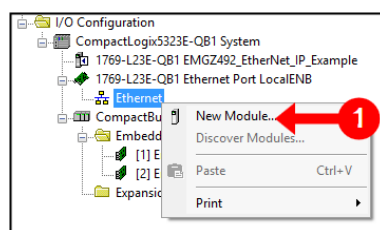


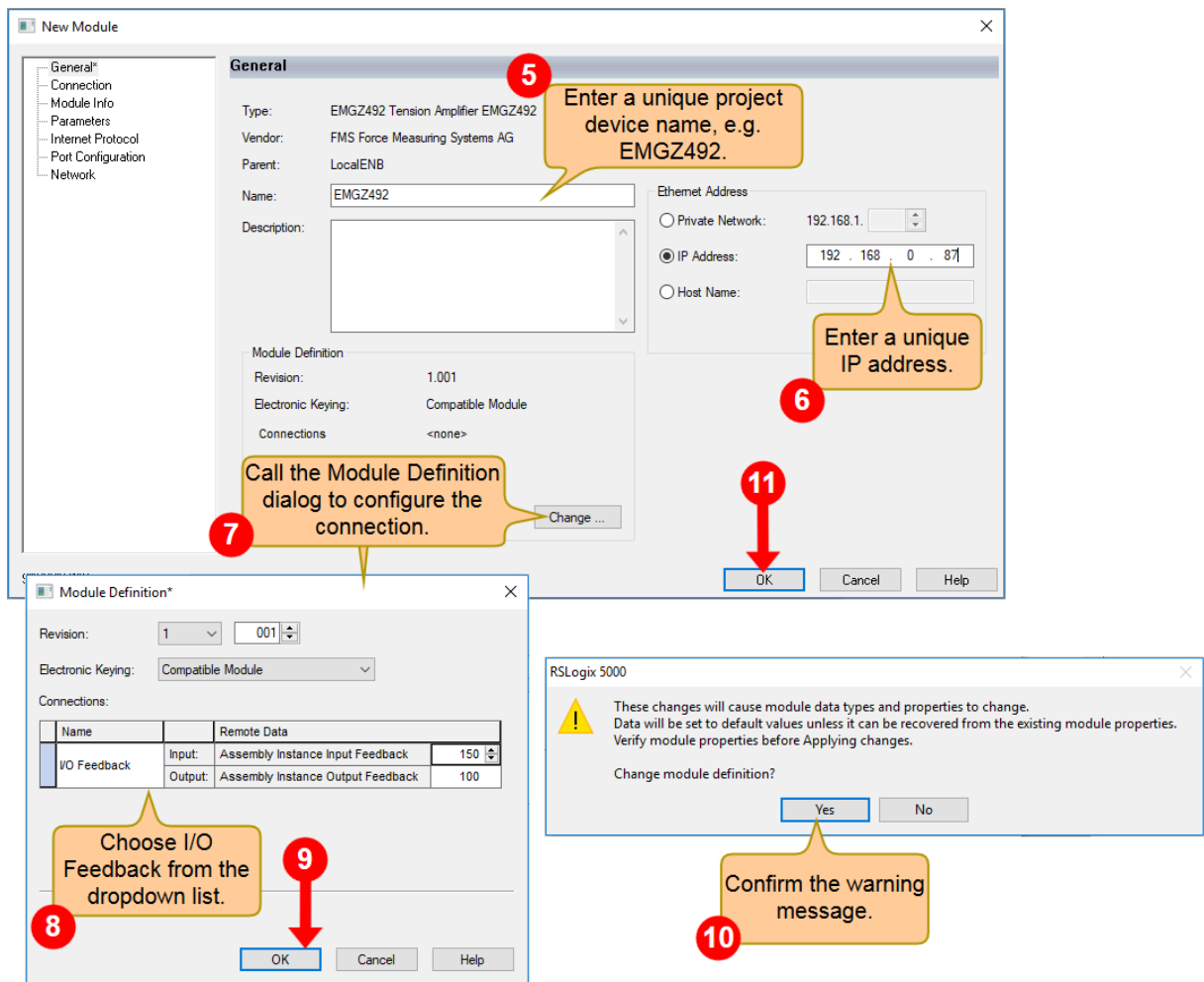
- To add the EMGZ491 or EMGZ492 to the project using the appropriate EDS file. Follow the steps on the below screenshots. After choosing the tool, there might appear a warning dialog to inform you about possible changes in the device configuration. Click on OK to accept changes. **2**





- Add the wanted device EMGZ491 or EMGZ492 to the project. Follow the steps on the below screenshots.





After point **11** the origin dialog "Select Module Type" shows up again. It can be closed by now. The device is now displaying in the Controller Organizer tree under the item Ethernet.

# Using of the example program

- Establish a connection with the PLC.

**1** Click on the dropdown list and choose "Go Online".

**2** Every time a change has been made on the project, it must be downloaded to the PLC.

**3** Confirm the download.

**4**

**5** After a successful download, the controller goes online. The controller status must look like that.

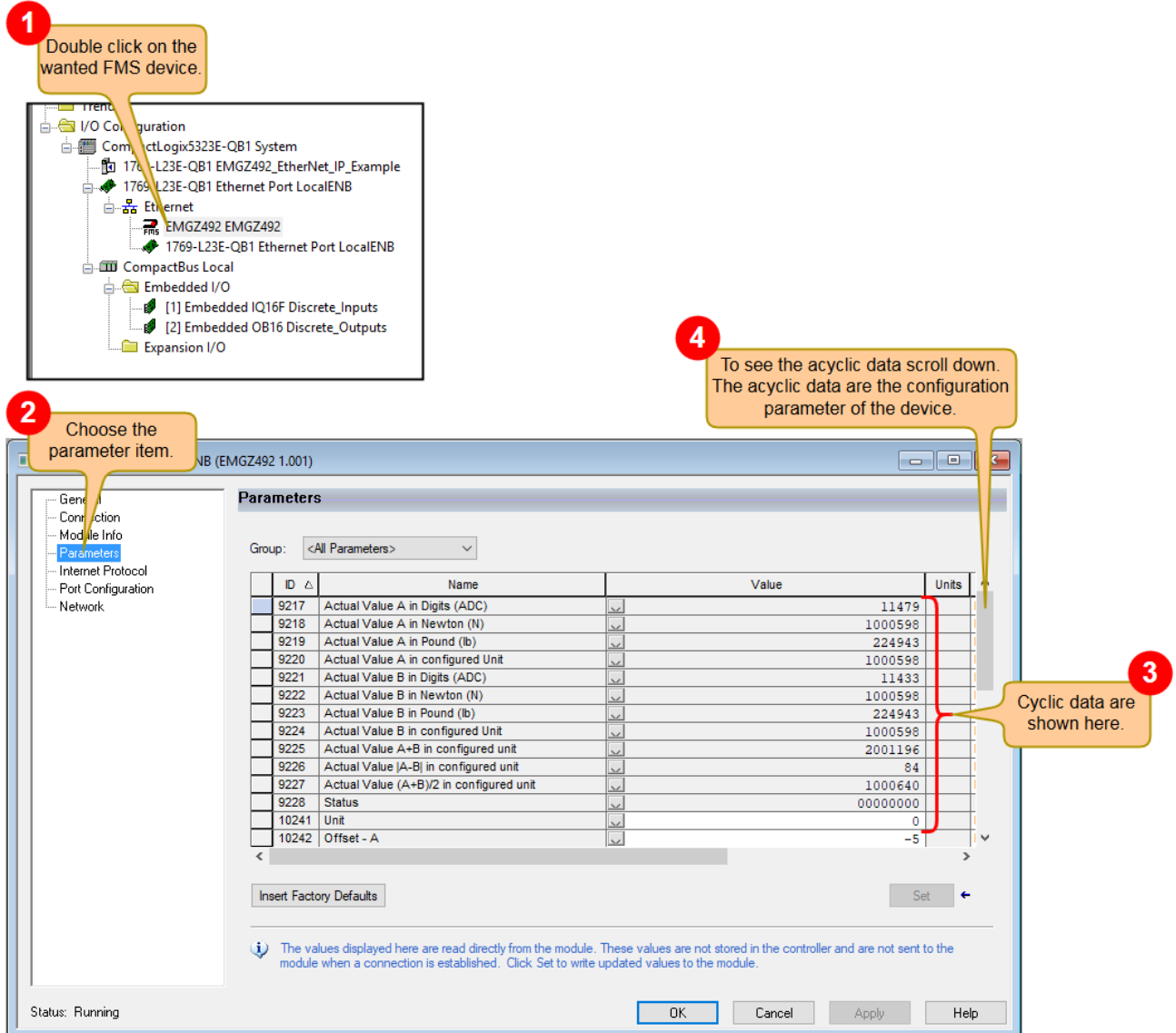
- Open the Module Properties dialog.

**1** Double click on the wanted FMS device.

**2** Choose the parameter item.

**4** To see the acyclic data scroll down. The acyclic data are the configuration parameter of the device.

**3** Cyclic data are shown here.



ID	Name	Value	Units
9217	Actual Value A in Digits (ADC)	11479	
9218	Actual Value A in Newton (N)	1000598	
9219	Actual Value A in Pound (lb)	224943	
9220	Actual Value A in configured Unit	1000598	
9221	Actual Value B in Digits (ADC)	11433	
9222	Actual Value B in Newton (N)	1000598	
9223	Actual Value B in Pound (lb)	224943	
9224	Actual Value B in configured Unit	1000598	
9225	Actual Value A+B in configured unit	2001196	
9226	Actual Value  A-B  in configured unit	84	
9227	Actual Value (A+B)/2 in configured unit	1000640	
9228	Status	00000000	
10241	Unit	0	
10242	Offset - A	-5	

Insert Factory Defaults

Set

The values displayed here are read directly from the module. These values are not stored in the controller and are not sent to the module when a connection is established. Click Set to write updated values to the module.

Status: Running

OK Cancel Apply Help

- To change device configuration parameters scroll down the parameter list box until the desired parameter is visible.

**Module Properties: LocalENB (EMGZ492 1.001)**

**Parameters**

Group: <All Parameters>

ID	Name	Value	Units
10241	Unit	0	
10242	Offset - A	-5	
10243	Gain - A	1036	
10244	System Force - A	1000000	
10245	Low Pass Filter Actual Value Active - A	1	
10246	Cutoff Frequency Low Pass Filter Actual Value - A	100	
10247	Offset Adjust - A		
10248	Calibration - A		
10249	Offset - B	-19	
10250	Gain - B	1039	
10251	System Force - B	1000000	
10252	Low Pass Filter Actual Value Active - B	1	
10253	Cutoff Frequency Low Pass Filter Actual Value - B	100	

**Callouts:**

- 1:** To change a parameter click into value field and edit the value.
- 2:** To send the changes to the PLC, click on the button Set.
- 3:** To adjust the offset, write the value 1.
- 4:** To calibrate the amplifier with a defined weigh, hang a weight with a rope into the system. Then enter the weight into the entry field and send it to the PLC. The calibration weight must always be specified in Newton with three decimal digits, e.g., 1000000 is 1000.000 N.

**Module Properties: LocalENB (EMGZ492 1.001)**

**Parameters**

Group: <All Parameters>

ID	Name	Value	Units
10247	Offset Adjust - A		
10248	Calibration - A		
10249	Offset - B	-19	
10250	Gain - B	1039	
10251	System Force - B	1000000	
10252	Low Pass Filter Actual Value Active - B	1	
10253	Cutoff Frequency Low Pass Filter Actual Value - B	100	
10254	Offset Adjust - B		
10255	Calibration - B		
10273	Output Value	3	
10274	Scale Analog Output	1000000	
10275	Low Pass Filter Analog Output Active	1	
10276	Cutoff Frequency Low Pass Filter Analog Output	100	

**Callouts:**

- 1:** To change a parameter click into value field and edit the value.

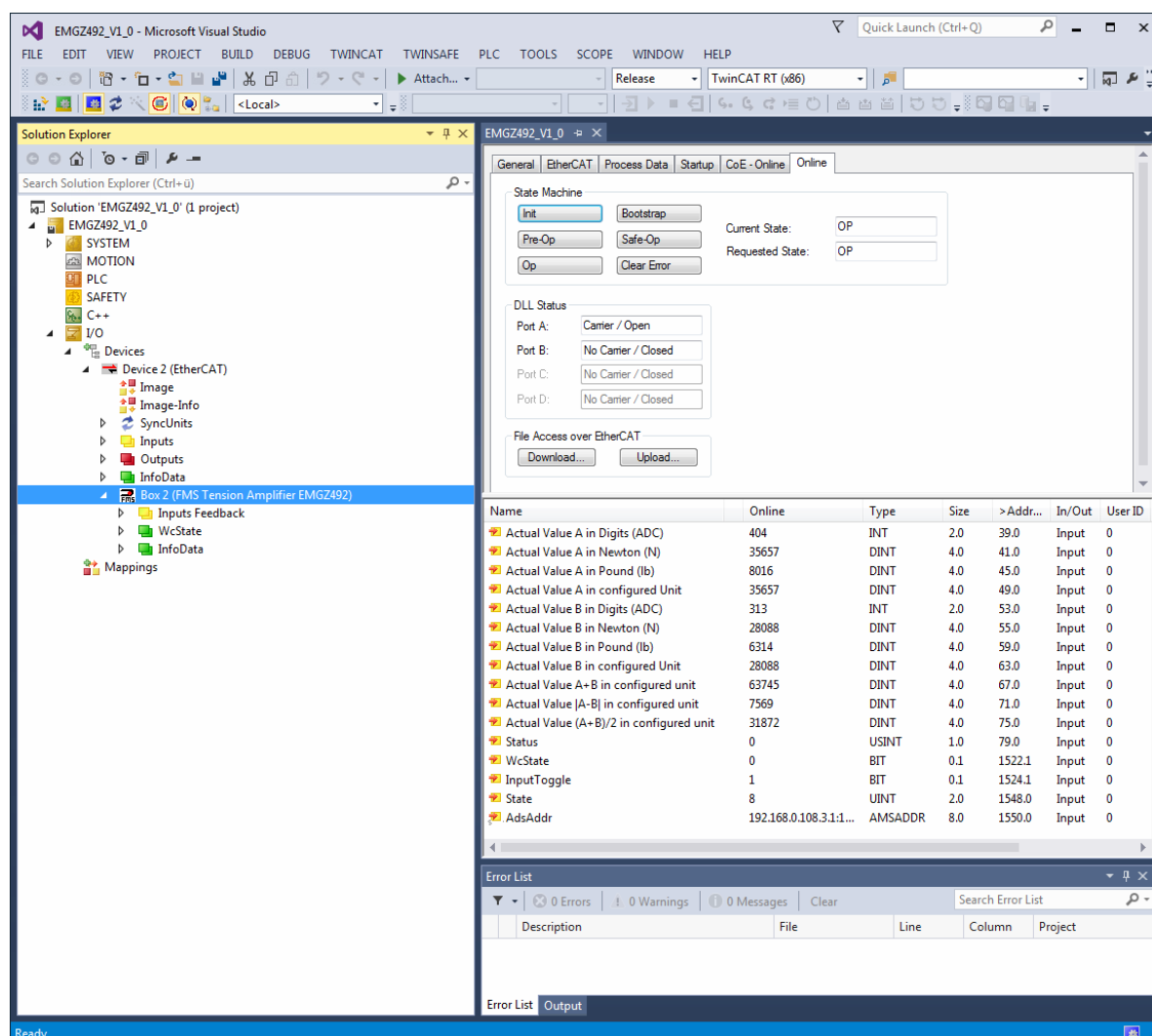
# TwinCAT 3 - EtherCAT

The example projects for the EMGZ491 or EMGZ492 contains the appropriate device integrated into the project. It shows the live data from the cyclic data and explains how parameters can be changed. It does not show and use any programming code as that is part of the EtherCAT developer, and we can not give support in that area too.

## Setting up the project

- Copy the project to the PC on which the TwinCAT 3 development software is installed.
- Open the example project EMGZ49x\_ECATCH\_Vy\_y (x stands for the utilized device, y stands for the example program version).

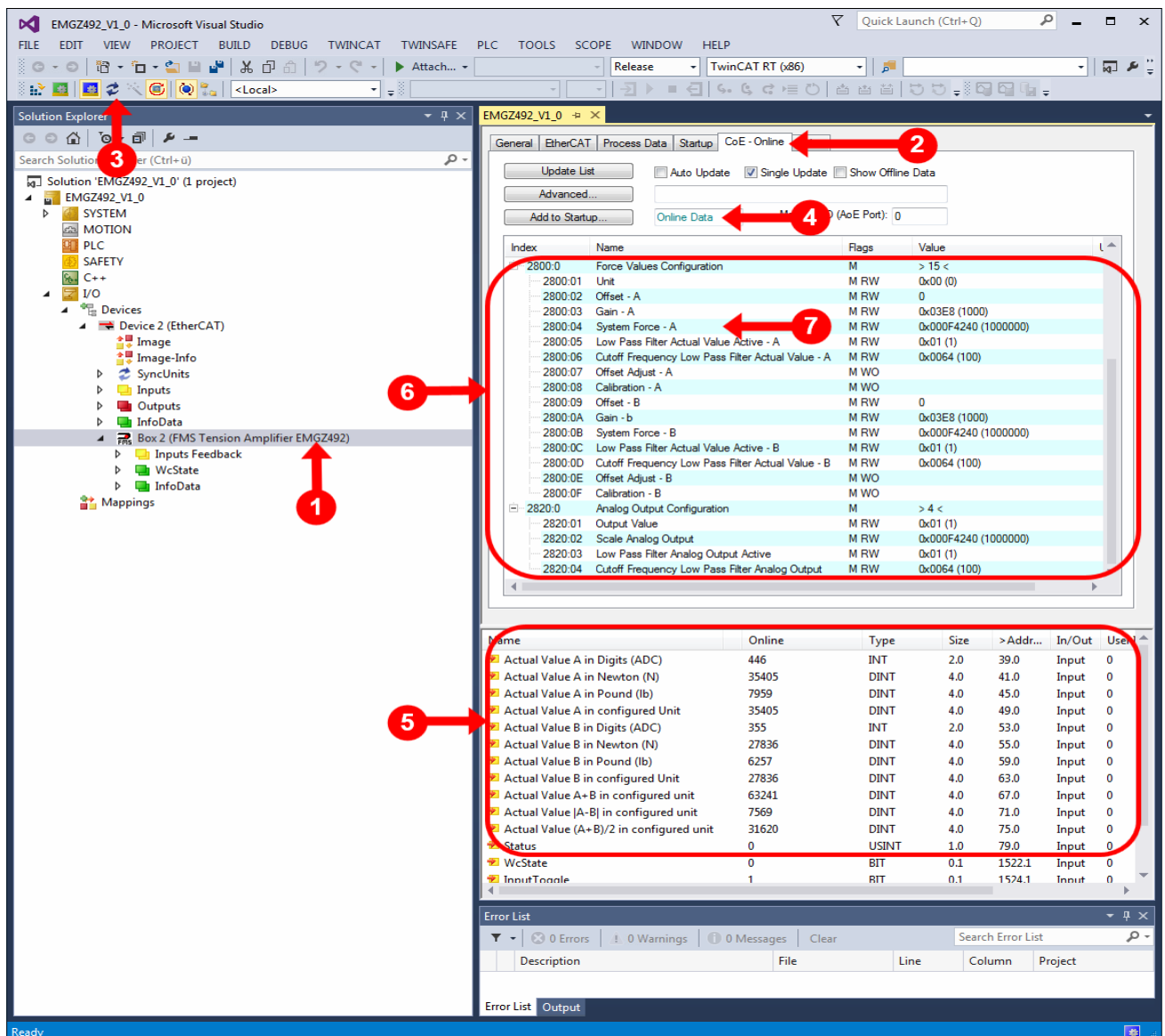
The screen should now show the project similar to the following picture.



## Using of the example program

### Show cycle data

1. Double click on the appropriate device EMGZ491 or EMGZ492 from the Solution Explorer tree.
2. Select the CoE- Online tab.
3. Click on the Reload Devices button.
4. The status must now show Online Data. If that is not the case, then check if the loaded project corresponds with the device EMGZ491 or EMGZ492. Is the device connected to the PC properly or powered up at all. If all seems correct, consult the TwinCAT documentation what the problem might be.
5. The cycle data will be shown here.



The screenshot shows the TwinCAT 3 interface with the following components and annotations:

- Annotation 1:** Points to the 'Box 2 (FMS Tension Amplifier EMGZ492)' in the Solution Explorer under the 'Devices' folder.
- Annotation 2:** Points to the 'CoE-Online' tab in the main window.
- Annotation 3:** Points to the 'Reload Devices' button in the Solution Explorer toolbar.
- Annotation 4:** Points to the 'Online Data' button in the CoE-Online tab.
- Annotation 5:** Points to the 'Actual Value A in Digits (ADC)' entry in the 'Online' data table.
- Annotation 6:** Points to the 'Inputs' folder in the Solution Explorer.
- Annotation 7:** Points to the 'System Force - A' entry in the 'Index' table.

**Index Table (from CoE-Online tab):**

Index	Name	Flags	Value
2800:0	Force Values Configuration	M	> 15 <
2800:01	Unit	M RW	0x00 (0)
2800:02	Offset - A	M RW	0
2800:03	Gain - A	M RW	0x03E8 (1000)
2800:04	System Force - A	M RW	0x000F4240 (1000000)
2800:05	Low Pass Filter Actual Value Active - A	M RW	0x01 (1)
2800:06	Cutoff Frequency Low Pass Filter Actual Value - A	M RW	0x0064 (100)
2800:07	Offset Adjust - A	M WO	
2800:08	Calibration - A	M WO	
2800:09	Offset - B	M RW	0
2800:0A	Gain - b	M RW	0x03E8 (1000)
2800:0B	System Force - B	M RW	0x000F4240 (1000000)
2800:0C	Low Pass Filter Actual Value Active - B	M RW	0x01 (1)
2800:0D	Cutoff Frequency Low Pass Filter Actual Value - B	M RW	0x0064 (100)
2800:0E	Offset Adjust - B	M WO	
2800:0F	Calibration - B	M WO	
2820:0	Analog Output Configuration	M	> 4 <
2820:01	Output Value	M RW	0x01 (1)
2820:02	Scale Analog Output	M RW	0x000F4240 (1000000)
2820:03	Low Pass Filter Analog Output Active	M RW	0x01 (1)
2820:04	Cutoff Frequency Low Pass Filter Analog Output	M RW	0x0064 (100)

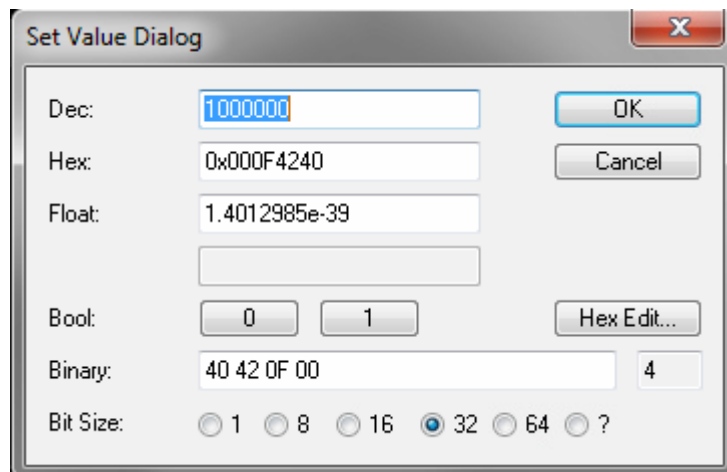
**Online Data Table (from CoE-Online tab):**

Name	Online	Type	Size	>Addr...	In/Out	Used
Actual Value A in Digits (ADC)	446	INT	2.0	39.0	Input	0
Actual Value A in Newton (N)	35405	DINT	4.0	41.0	Input	0
Actual Value A in Pound (lb)	7959	DINT	4.0	45.0	Input	0
Actual Value A in configured Unit	35405	DINT	4.0	49.0	Input	0
Actual Value B in Digits (ADC)	355	INT	2.0	53.0	Input	0
Actual Value B in Newton (N)	27836	DINT	4.0	55.0	Input	0
Actual Value B in Pound (lb)	6257	DINT	4.0	59.0	Input	0
Actual Value B in configured Unit	27836	DINT	4.0	63.0	Input	0
Actual Value A+B in configured unit	63241	DINT	4.0	67.0	Input	0
Actual Value [A-B] in configured unit	7569	DINT	4.0	71.0	Input	0
Actual Value (A+B)/2 in configured unit	31620	DINT	4.0	75.0	Input	0
Status	0	USINT	1.0	79.0	Input	0
WcState	0	BIT	0.1	1522.1	Input	0
InputTonnale	1	RIT	0.1	1574.1	Input	0



## Change parameters

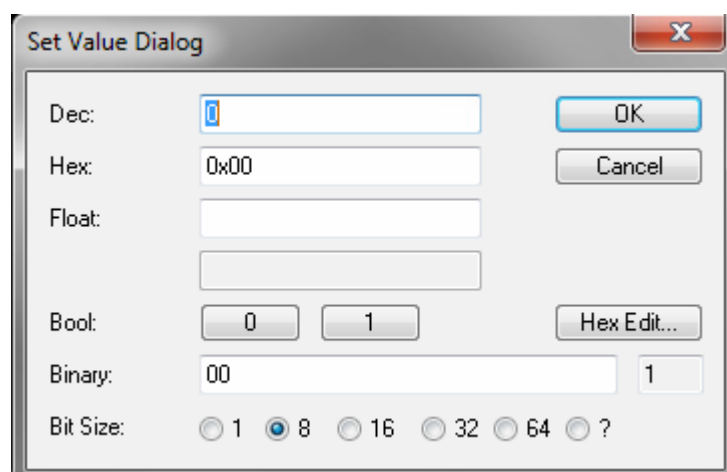
- The parameters can be changed here. Open the tree index 2800 and 2820. After that, all parameters will be visible.
- As an example double click on System Force. That opens the window Set Value Dialog. Enter a new value in the entry field Dec, e.g., 2000000 (that is interpreted as 2000.000N) and click on OK. A new system force has been set.



What the value ranges of the individual parameters are and how they will be interpreted can be seen in the manuals.

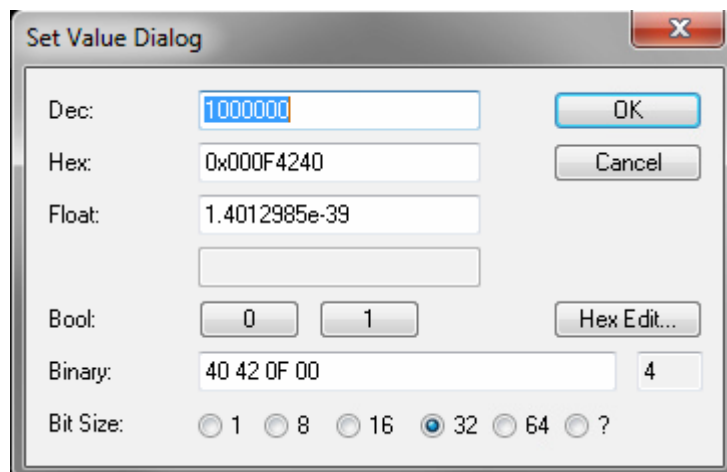
### Example to adjust the offset

Double click on the parameter Offset Adjust. In the Set Value Dialog click on button 0 and OK. Be sure that the load call sensor is not loaded.



**Example to calibrate with a defined weight**

Double click on the parameter Calibration. In the Set Value Dialog enter the value of the loaded weight into the entry field Dec, e.g., 250000 (that is interpreted as 250.000N) and click on OK. That calculates the gain and saves it.



**Caution:** All weight values must independent from the configured unite be entered in Newton (N).